

QALEX

الشركة القطرية لسحب الألمنيوم

QATAR ALUMINIUM EXTRUSION CO.



**QALEX**

الشركة القطرية لسحب الألمنيوم

QATAR ALUMINIUM EXTRUSION CO.

QATAR ALUMINIUM EXTRUSION CO.

الشركة القطرية لسحب الألمنيوم

# PRE-QUALIFICATION DOCUMENTS

*Extrusion Proudly Made in Qatar!*

P.O. Box 201698, New Industrial Area, Street No. 12,

Building No. 132, Pink Zone, Doha - QATAR

Phone: (+974) 44 333 555 / 541 / 540

Fax : (+974) 44 333 500

E-Mail : [info@galex.com.qa](mailto:info@galex.com.qa)

Web : [www.qalex.com.qa](http://www.qalex.com.qa)

# INDEX



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الشركة القطرية لسحب الألمنيوم  
GATAR ALUMINIUM EXTRUSION CO.

DESCRIPTION	PAGE No.
PURPOSE OF THE DOCUMENT	4
CONTACT DETAILS	5
LOCATION MAP	6
COMPANY REGISTRATION	7-10
TAX CARD	11
TRADE COMMERCIAL LICENSE	12
COMPANY INVESTMENT PATTERN	13
COMPANY PROFILE	14-16
7" PRESS	17
8" PRESS	18
EXTRUSION MANUFACTURING PROCESS	19-20
VERTICAL POWDER COATING LINE	21
POWDER COATING PROCESS	22
ANODIZING LINE	23-24
ADDITIONAL PRESSES & POWDER COATING LINES	25-26
METACOAT	27-28
CNC MACHINE	29
GALEX SYSTEM PROFILES & THERMAL BREAK	30-31
PACKING & DISPATCH	32-33
QUALITY POLICY STATEMENT	34-35
EXTRUSION QUALITY ASSURANCE	36-39
POWDER COATING QUALITY ASSURANCE	40-45
GALEX CRIMPING MACHINE	46
PROFILE MEASURING TECHNOLOGY & UTM	47-48
SOURCE OR RAW MATERIALS	49-51
ISO CERTIFICATES	52-54
MEMBERSHIPS, LICENSES & CERTIFICATES	55-70
SAFETY, ENVIRONMENTAL & IMS POLICIES	71-73
ORGANIZATIONAL CHART & KEY PERSONNEL	74-77
ORDER PROCESSING & PROCESS INTERACTION CHART	78-79
MAJOR CLIENTS	80-82
EVENTS	83-84
PHOTO GALLERY	85-90
AWARDS	91-92

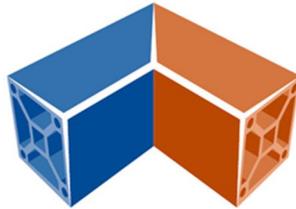
## PURPOSE OF THE DOCUMENT

**Dear Customer / Partner,**

We are sending this Pre-Qualification Document for your own use and evaluation.

We appreciate that you keep this document strictly confidential and not to transfer or disclose to other parties.

Thank you for your understanding.



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## CONTACT DETAILS

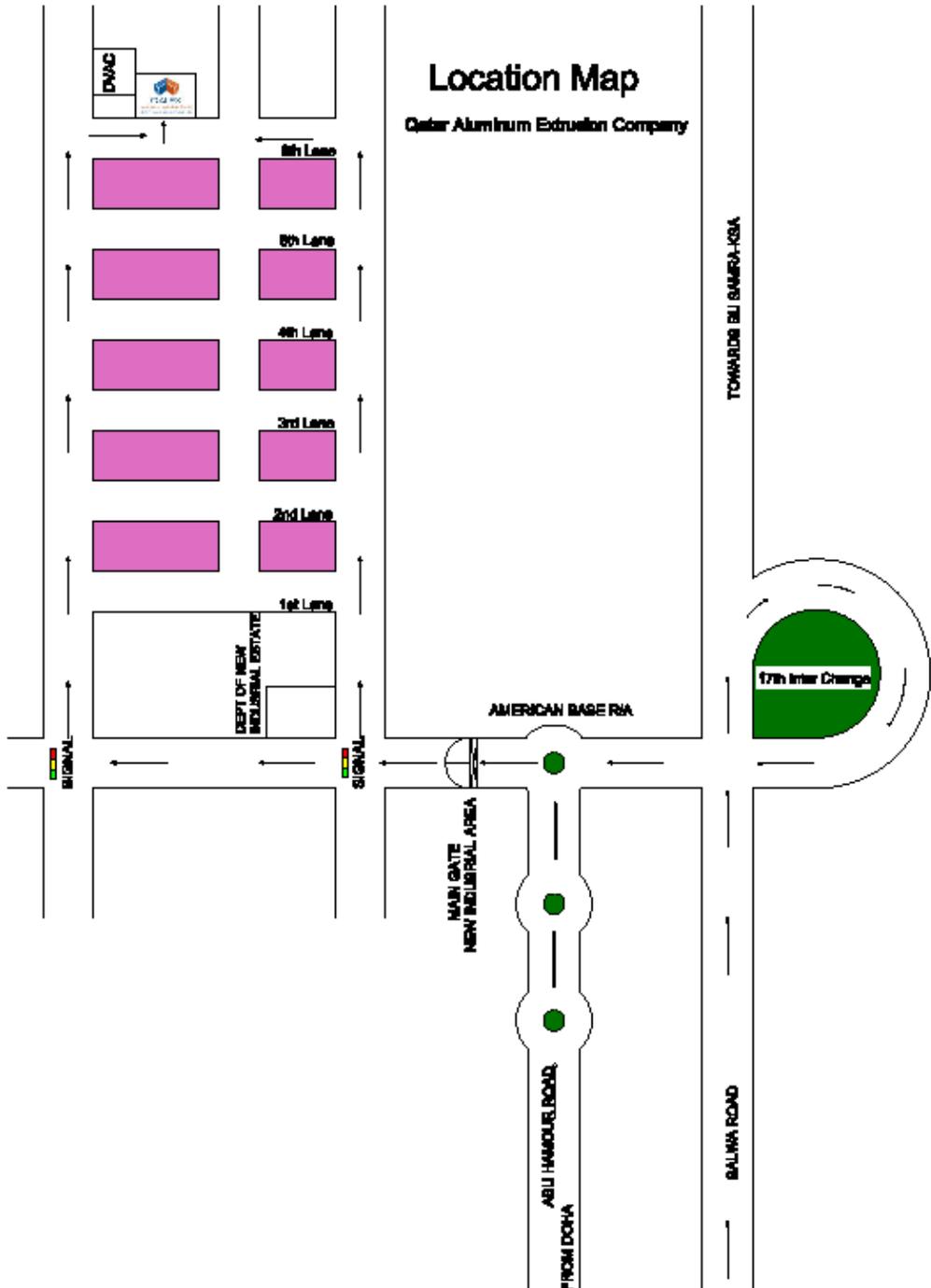
- Contact Person** : Mr. Yousef Al Yacoub, CEO  
Mr. P. L. Narasimhan, Finance Manager  
Mr. Waleed Ghazaleh, Sales Manager  
Mr. Maqbool DV, Sales Executive
- Company Address** : P. O. Box 201698  
New Industrial Area, Street No. 12,  
Building No. 132, Pink Zone,  
Doha, Qatar
- Telephone Nos.** : (+974) 44 333 555 / 505 / 540 / 501 / 502
- Fax No.** : (+974) 44 333 500
- E-Mail Address** : [info@galex.com.qa](mailto:info@galex.com.qa)
- Web Site** : [www.qalex.com.qa](http://www.qalex.com.qa)



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# LOCATION MAP



# COMPANY REGISTRATION



QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



وزارة التجارة والصناعة  
Ministry of Commerce and Industry



Registration and Commercial  
Licenses Department

مستخرج بعض بيانات السجل التجاري

إدارة التسجيل  
والتراخيص التجارية

تاريخ الطباعة: 2022/06/20



رقم السجل التجاري: 42919  
الاسم التجاري: الشركة القطرية لسحب الألمنيوم مرهون لصالح بنك قطر للتنمية  
رقم التسجيل الضريبي: 5000419465  
السمة التجارية: 07/07/2009  
تاريخ انشاء السجل: شركة مساهمة خاصة قطرية  
الشكل القانوني: نشط  
حالة السجل: 5  
عدد الفروع: 5  
معلومات الاتصال  
أرقام الاتصال: +97433058199  
صندوق البريد: 201698

## الشركاء

الحالة	النسبة	الجنسية	رقم السجل	رقم الإثبات	الاسم
نشط	10	قطر	23715		شعاع الخليج لصناعات الألمنيوم والبراج
نشط	20	قطر	20363		شركة السلام العالمية للاستثمار المحدودة
نشط	5	قطر	22488		الشركة القطرية البلجيكية للألمنيوم - مرهون لصالح بنك قطر للتنمية -
نشط	13	قطر	17487		الشركة التكميلية لصناعات الألمنيوم
نشط	7	قطر	33411		شركة قطر وعمان للإستثمار
نشط	5	قطر	12991		الشركة القطرية للصناعات التحويلية

Page 1 of 4

رقم السجل: 42919



غرفة قطر  
QATAR CHAMBER

تشهد غرفة تجارة و صناعة قطر بان المنشأة المذكورة اعلاه سجلت لديها

Qatar Chamber certifies that the above mentioned establishment has been registered

# COMPANY REGISTRATION



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الشركة القطرية لسحب الألمنيوم  
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وزارة التجارة والصناعة  
Ministry of Commerce and Industry



Registration and Commercial  
Licenses Department

مستخرج ببعض بيانات السجل التجاري

إدارة التسجيل  
والتراخيص التجارية

## المدراء (المخولون بالتوقيع)

الصفة (الصلاحية)	الجنسية	رقم السجل	رقم الإثبات	الأسم
صلاحيات كاملة ومطلقة - رئيس مجلس الإدارة	قطر		26063400592	عبد الرحمن عبدالله ابراهيم الانصاري
- عضو مجلس الإدارة	قطر		26963400763	اكنم يوسف محمد جاسم البقالي
صلاحيات كاملة ومطلقة - مدير	الأردن		27440001317	يوسف اميل البعقوب
صلاحيات كاملة ومطلقة - عضو مجلس الإدارة	كندا		23836800002	حازم ثابت صالح القاضي
- عضو مجلس الإدارة	قطر		25663400338	عبدالرزاق محمد رفيع الصديقي
- عضو مجلس الإدارة	قطر		25863400011	الشيخ علي حمد خالد احمد ال ثاني
صلاحيات كاملة ومطلقة - نائب رئيس مجلس الإدارة	قطر		28263403252	عبد السلام عيسى عبدالسلام محمد ابو عيسى

## أعضاء مجلس الإدارة

الصفة (الصلاحية)	الجنسية	رقم الإثبات	الأسم
عضو مجلس الإدارة	قطر	25663400338	عبدالرزاق محمد رفيع الصديقي
عضو مجلس الإدارة	الأردن	27240000403	فؤاد احمد حسين المصري
عضو مجلس الإدارة صلاحيات كاملة ومطلقة	كندا	23836800002	حازم ثابت صالح القاضي
عضو مجلس الإدارة	قطر	26663400132	سلمان عبدالله عبدالغني ناصر ال عبدالغني
عضو مجلس الإدارة	قطر	26963400763	اكنم يوسف محمد جاسم البقالي
عضو مجلس الإدارة	قطر	25863400011	الشيخ علي حمد خالد احمد ال ثاني

Page 2 of 4

رقم السجل : 42919



غرفة قطر  
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وزارة التجارة والصناعة  
Ministry of Commerce and Industry



Registration and Commercial  
Licenses Department

مستخرج بعض بيانات السجل التجاري

إدارة التسجيل  
والتراخيص التجارية

الوظيفة	الجنسية	رقم الهوية	الاسم
عضو مجلس الإدارة	كندا	25612400052	عدنان ستييه
رئيس مجلس الإدارة صلاحيات كاملة ومطلقة	قطر	26063400592	عبدالرحمن عبدالله ابراهيم الانصاري
نائب رئيس مجلس الإدارة صلاحيات كاملة ومطلقة	قطر	28263403252	عبد السلام عيسى عبدالسلام محمد ابوعيسى

## الفروع

حالة الفرع	رقم السجل للفرع	اسم الفرع	الرقم التسلسلي
نشط	42919/1	الشركة القطرية لسحب الألمنيوم مرهون لصالح بنك قطر للتنمية	1
غير نشط		الشركة القطرية لسحب الألمنيوم مرهون لصالح بنك قطر للتنمية	
غير نشط		الشركة القطرية لسحب الألمنيوم مرهون لصالح بنك قطر للتنمية	
غير نشط		الشركة القطرية لسحب الألمنيوم مرهون لصالح بنك قطر للتنمية	
غير نشط		الشركة القطرية لسحب الألمنيوم مرهون لصالح بنك قطر للتنمية	

## الأنشطة التجارية



Page 3 of 4  
رقم السجل : 42919



تشهد غرفة تجارة و صناعة قطر بان المنشأة المذكورة اعلاه سجلت لديها

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وزارة التجارة والصناعة

Ministry of Commerce and Industry



Registration and Commercial  
Licenses Department

إدارة التسجيل  
والتراخيص التجارية

مستخرج بعض بيانات السجل التجاري

إسم النشاط	الرقم
انتاج قواطع المونيوم	273410
تجارة قوالب تشكيل المعادن	2000620
إستيراد مواد ومنتجات البلاستيك ومواد التغليف	2003767

إسم النشاط	الرقم
انتاج ( قواطع المسوم معالجة كيميائيا - قواطع المنيوم مدهونة حراريا)	2432112
انتاجه في الألمونيوم	4663005
استيراد مواد متعلقه بالاصابع	1000086



Page 4 of 4

رقم السجل : 42919



غرفة قطر  
QATAR CHAMBER

تشهد غرفة تجارة و صناعة قطر بان المنشأة المذكورة اعلاه سجلت لدينا

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# TAX CARD



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الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



07/09/2020

ضريبة  
Dhareeba  
tax portal



## TAX CARD - بطاقة ضريبة

The General Tax Authority of Qatar certifies that the entity is registered as per the following details:

تشهد الهيئة العامة للضرائب في دولة قطر أن  
الجهة أدناه مسجلة حسب البيانات التالية:

TIN Number	5000419465	رقم التعريف الضريبي
Taxpayer Name:	الشركة القطرية لسحب الألمنيوم مرهون لصالح Qatar Aluminum Extrusions	إسم المكلف:
Commercial Registration Number	42919	رقم السجل التجاري القطري
Address [Headquarter]:	المبنى: 0 Building: منطقة: 81 Zone: شارع: 12 Street: قطر - Qatar	العنوان (المركز الرئيسي):
Main Activity:	إنتاج قواطع المونيوم - 273410 273410-Aluminum cutters production	النشاط الرئيسي:
Legal Form:	شركة مساهمة خاصة Private Joint Stock Company	الشكل القانوني:
Activity Commencement Date:	07/07/2009	تاريخ بدء النشاط:
Number of Branches:	0	عدد الفروع:
Registered taxes :		الضرائب المسجلة :
Income Tax	REGISTERED - 07/07/2009 - مسجل	الضريبة على الدخل

الهيئة العامة للضرائب  
GENERAL TAX AUTHORITY



هذه الوثيقة مستخرجة من النظام الآلي و ليس من الضروري التوقيع عليها

This is a system generated document and does not require to be signed.

# TRADE COMMERCIAL LICENSE



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الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

2022/06/05  
No 1 of 1

تاريخ الطباعة:  
صفحة رقم:



Registration and Commercial  
Licenses Department

وزارة التجارة والصناعة  
Ministry of Commerce and Industry

إدارة التسجيل  
والتراخيص التجارية

## رخصة تجارية



رقم الرخصة: 70267  
الاسم التجاري: الشركة القطرية لسحب الألمنيوم مرهون لصالح بنك قطر للتنمية  
نوع المنشأة التجارية: شركة  
السمة التجارية:  
تاريخ اصدار الرخصة: 2014/10/13  
تاريخ انتهاء الرخصة: 2023/06/24  
رقم السجل التجاري: 42919

### بيانات المدير المسؤول :

اسم المدير المسؤول: عبدالرحمن عبدالله ابراهيم الانصاري  
رقم الإثبات: 26063400592

جنسية المدير المسؤول: قطر

### نموذج ختم المنشأة التجارية :

تصنيف الموقع: صناعي  
نوع الموقع: مصنع  
المنطقة: 81 الصناعية الجديدة  
الشارع: 12  
رقم الشارع: 12  
عقار رقم: 132  
رقم الدور/ الوحدة: 132  
اسم مالك العقار: الدولة  
نوع الرخصة:  
وصف العنوان: بلدية الريان / ميريك + ابو نخلة + المنطقة ال

### الأنشطة التجارية :

رقم النشاط	إسم النشاط	رقم النشاط	إسم النشاط
2432112	إنتاج ( قواطع المنيوم معالجة كيميائيا - قواطع المنيوم مدهونة حراريا)	273410	إنتاج قواطع المونيوم
1000086	إستيراد مواد متعلقه بالأصباغ	2003767	إستيراد مواد ومنتجات البلاستيك ومواد التغليف

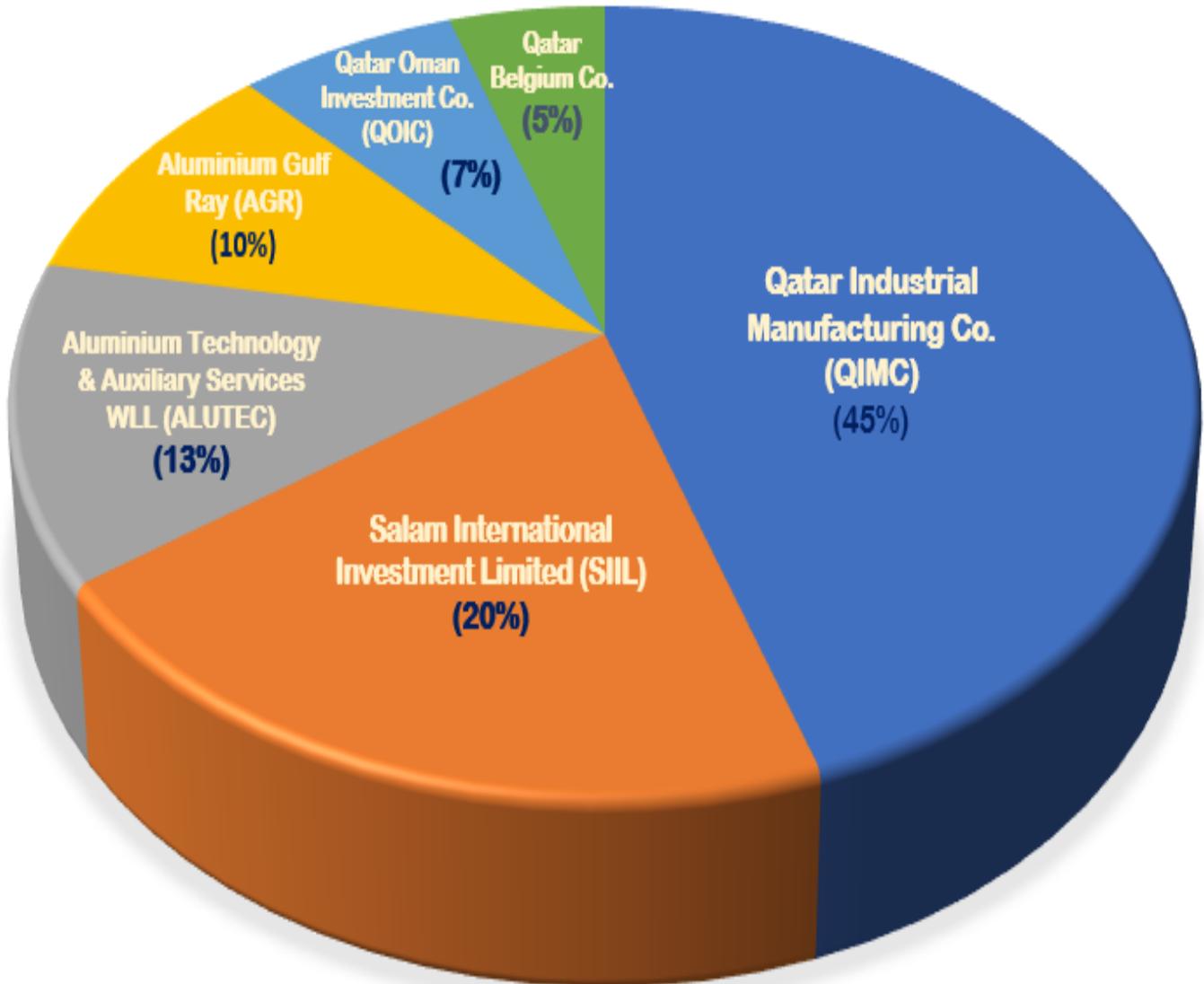




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الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

## COMPANY INVESTMENT PATTERN





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الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# COMPANY PROFILE

## COMPANY PROFILE

Qatar Aluminium Extrusion Company (QALEX) is the brainchild of Qatar Industrial Manufacturing Co. (QIMC), jointly hosted along with other business tycoons of Qatar, viz: Salam International Investment Limited (SIIL), Aluminium Technology & Auxiliary Services (ALUTECH), Aluminium Gulf Ray (AGR), Qatar Oman Investment Co. (QOIC) and Qatar Belgium Co. (QBEL).

A multi-million project proudly designed and built with state-of-the-art technology plant and equipment, majestically located at the Pink Zone of New Industrial Area. The plot of 28,000 sqm aesthetically landscaped and engulfing a steel structure of 13,000 sqm which houses modern extrusion production facilities.

## CAPABILITIES & FACILITIES:

We are equipped with the following world class equipment.

- Japan origin 2250 MT Extrusion Press with 4S (Stem Shift Short Stroke) technology with an annual capacity of 8,000 MT to 10,000 MT.
- US origin Hot Log Shear which allows to reduce both material inventory and scrap generation because it cuts the billets to correct length as needed targeting maximum yield.
- US Origin log oven with designed capacity of 4,000 Kgs of output per hour.
- US Origin taper quench unit of billets for achieving quality extrusion by maintaining constant extrude temperature and very much essential for aluminium extrusions.
- US Origin Intense run our cooling system for both hard & architectural alloys.
- US Origin Double puller operation for improved productivity & short idle time.
- US Origin Stretcher which deliver precise accurate stretching which enhances profile quality and keeps scrap to a minimum.
- US Origin Precision profile cutting finish saw delivers a highly accurate cut with accuracy, safety and easy to use and with maximum cutting length up to 8,500 mm & extendable further on special cases.



- US Origin Ageing oven are designed to deliver rapid complete ageing of profile in every batch which translates into maximum profile quality.
- Die ovens are engineered for quick and uniform heating resulting in less strain on the press and better quality for extrusion.
- Fluidized Nitriding furnace to enhance the surface quality of the products.

### OUR PRODUCTS:

#### **A) MILL FINISH**

- Mill Finish.
- Architectural Alloys i.e. 6063.
- Structural Alloys i.e. 6061 & 6082.
- Other 6000 series alloys on availability.
- Minimum cut length 1,500 mm.
- Maximum cut length of 8,500 mm.
- Excess cut length in mill finish can be considered on special request and to a whopping 16m for some sections.
- With different temper like T4, T6 etc.
- Large number of profile forms and shapes can be developed on request.

#### **B) POWDER COATING**

- Powder Coating in many RAL colour.
- Maximum profile length of 7,500 mm.
- Equipped laboratory to test coating quality.
- 70 to 80 microns international standard coating thickness.
- Minimum 60 microns confirmed coating thickness.
- Powder for international renowned brand.
- Regionally accepted guarantee period for coating.

## QALEX ADVANTAGES FOR QATAR:

- Locally based company with easy & economical accessibility.
- Technical assistance is available at hand reach.
- Immediate response to quality related issues.
- No border hassle for documental procedure.
- No bulk import and naturally no revenue block.
- Less inventory and so reduced storage space and no cash block.
- Quicker supply time which helps for quicker mock up work.
- Everything is in JIT basis (Just in Time).
- Flexible terms and condition on sales / shipment.

## QATARI ESSENCE IN QALEX:

- Hosted by Qatar Industrial Manufacturing Company.
- Aply co – hosted and supported by Salam International Investment Limited, Alutec, Aluminium Gulf Ray, Qatar Real Estate Investment Co., Qatar Oman Investment Co., and Qatar Belgium Aluminium Co., (All are Qatar based Company).
- The Products are procured, manufactured & fabricated in QATAR.
- Added value as raw material is produced by QATALUM.
- Powder supplied by KAHRAMAA, a Qatari Government Corp.
- Gas produced by QP & distributed by WOQOD.
- Reduced material wastages, which are totally recycled.



GALEX

الشركة القطرية لسحب الألمنيوم  
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## 7" EXTRUSION PRESS



### 7" PRESS FROM SMS & OMAV





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الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# 8" EXTRUSION PRESS



## 8" PRESS JAPAN ORIGIN



## US ORIGIN ASSOCIATED EQUIPMENT



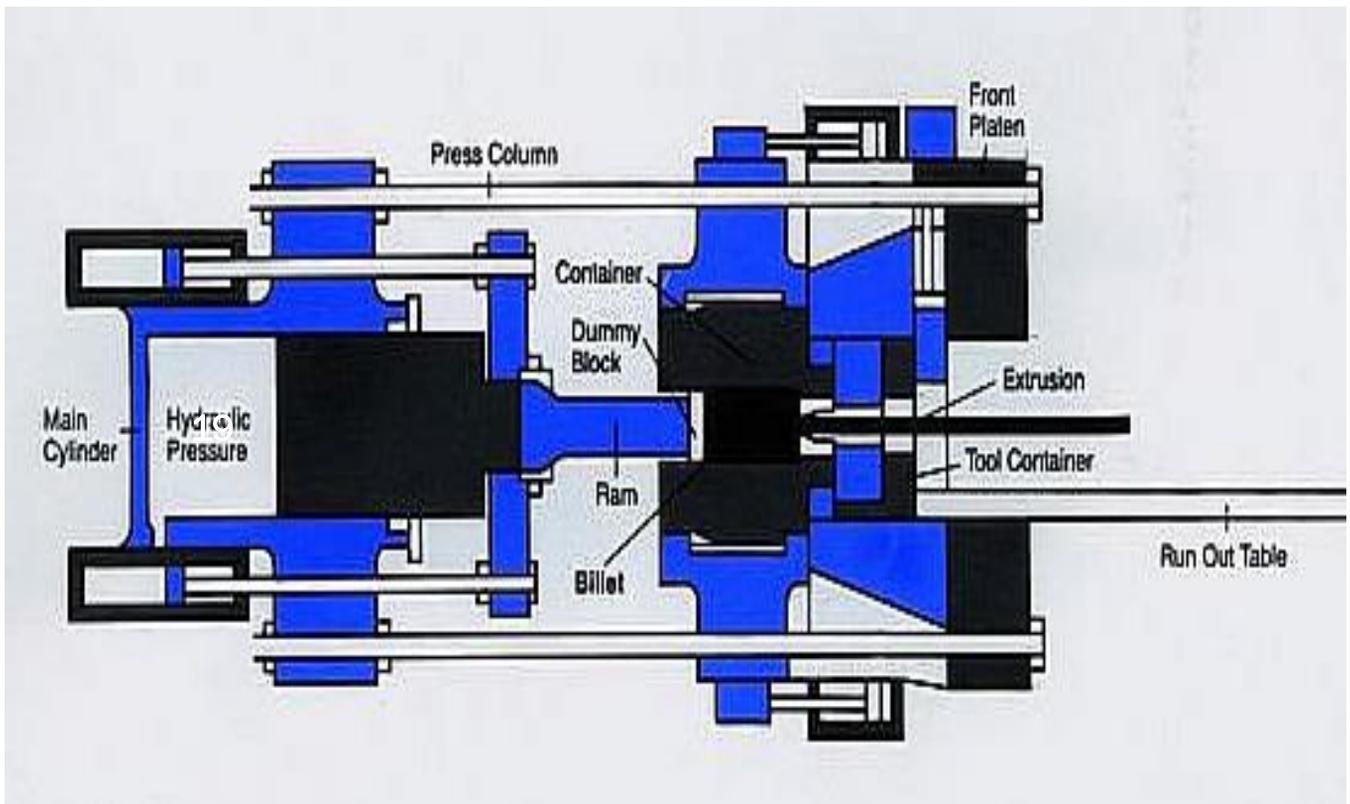
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الشركة القطرية لسحب الألمنيوم  
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# EXTRUSION MANUFACTURING PROCESS

## EXTRUSION PROCESS:

- Extrusion is a process which occurs when a preheated homogenized aluminium billet is forced through shaped orifices in hardened dies by means of high longitudinal pressure.
- Dies are heated and loaded into press. The appropriate size billet is preheated to specifications and introduced into the press. The billet is forced through the die opening by means of ram to obtain the desired hollow or solid profile. The pressure and the frictional forces acting on the billet cause it to reach temperature in excess of  $500^{\circ}\text{C}$ . As extrusion exit the press it is cooled at a specific rate to ensure quality finish.



- The extrusion is drawn down in run out table by means of a puller and is transferred to the cooling table where it is allowed to cool prior to stretching.
- The extrusion is cut to desire length and placed in baskets in such a way as to allow good air flow around, during ageing process to obtain desired mechanical properties.
- Rigid controls are maintained to ensure that temperature is within specified parameter throughout the process ensuring a high quality metal and consistent finish. Tolerances on profiles are regularly checked and recorded.



[Longitudinal View of Extrusion Manufacturing Facility](#)



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الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# VERTICAL POWDER COATING



## STATE OF THE ART VERTICAL POWDER COATING LINE

**Maximum Length of Profile : 7.5 Meters**

**Capable of coating several colors within a short color change time**

- Equipped laboratory to test coating quality
- Regionally accepted guarantee period for coating
- 70 to 75 microns international standard coating thickness
- Minimum 60 microns confirmed coating thickness
- Powder from international renowned brand



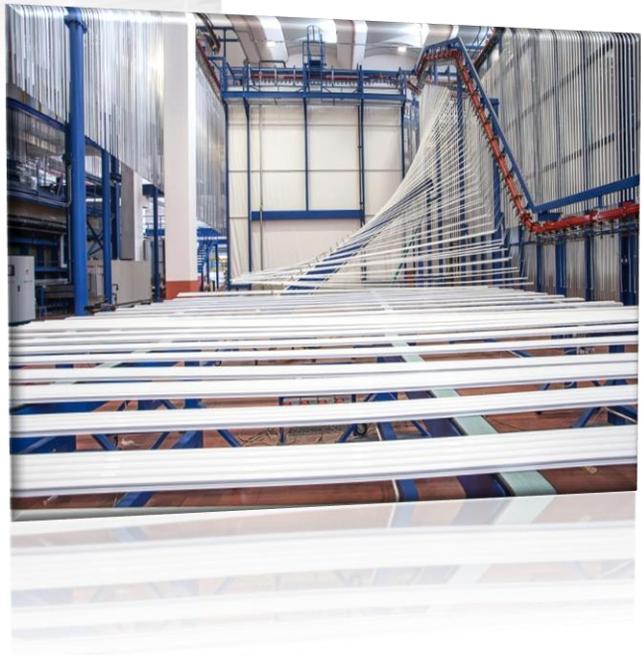
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# POWDER COATING PROCESS

## POWDER COATING:

The standard for powder coating is adopted with BS standards (BS: 6496 & BS EN: 12206). The scope of the standards includes the procedure for pretreatment of aluminium and aluminium alloy extruded bars. It also includes the procedure for the electro static powder coating on aluminium profiles and procedure for curing and coated profiles.





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الشركة القطرية لسحب الألمنيوم  
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## ANODIZING LINE



### Automatic Plant for Pre-Treatment, Anodizing & Electro-Coloring

**Multi-Cell Plant**

**CAPACITY : 30000 A**

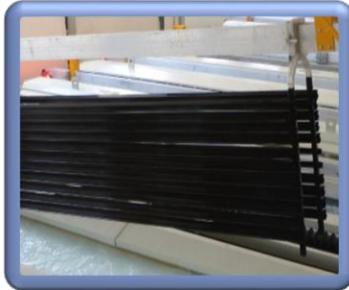
**FUTURE : 45000 A**

**Maximum Length of Profile : 7.5 Meters**

Can produce around 400MT per month  
with several finishes & colours:



SILVER



BLACK



STAINLESS  
STEEL



BRONZE



GOLD



QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# ADDITIONAL EXTRUSION PRESSES in QALEX MESAIEED (New Acquisition)



**7" PRESS**

Capacity : 1650 MT

**7" PRESS**

Capacity : 1800 MT





QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# ADDITIONAL POWDER COATING LINES in QALEX MESAIEED (New Acquisition)



## HORIZONTAL POWDER COATING

Capacity :  
3,000 MT/Year

## POWDER & POWDER

Capacity :  
250-350 MT/Month





GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

ميتا كوت  
METACOAT



PVDF (LIQUID COATING)

POWDER COATING



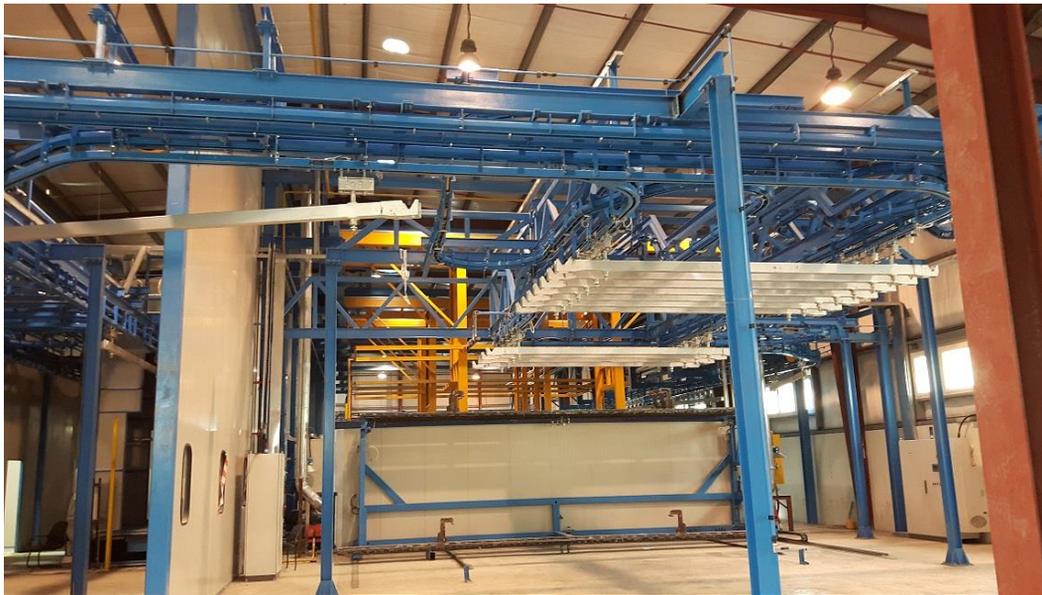


GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

ميتا كوت  
METAC<sup>o</sup>AT

GI & MS  
PROFILES



WOOD FINISH

(Powder on Powder / Film Technology)



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# CNC MACHINE



For flexible & efficient machining of aluminium & thin-walled profiles



All operations, such as routing, drilling, tapping, thread milling, notching and sawing, are performed while the profile bar is stationary to protect the profile surfaces.



**QALEX**

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

## QALEX SYSTEM PROFILES



- ✓ **SLIDING THERMAL BREAK SYSTEM**
- ✓ **SLIDING NON-THERMAL BREAK**
- ✓ **HINGE THERMAL BREAK SYSTEM**
- ✓ **HINGE NON-THERMAL BREAK SYSTEM**
- ✓ **CURTAIN WALL**

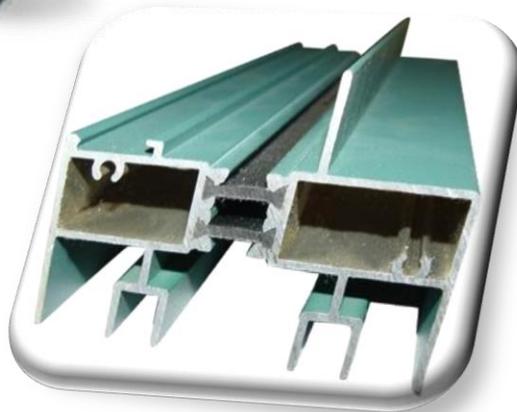


**QALEX**

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

## QALEX THERMAL BREAK

**Ability to produce Thermal Break Systems with lowest U Value using state-of-the-art machines & systems and best quality polyamide strips.**





QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

## PACKING & DISPATCH

All Extrusion profile packed with HDPE stretch film with dimension of 100 mm X 50 microns. Bundles are made approximately 750 mm X 750 mm in Dimension. These bundles are reinforced with wooden supports & additional Strengthened with steel strapping. Corrugated cardboard will be specially placed along with the bundle to facilitate easy loading and unloading of the bundles Without damaging the base profile.





Logistical View of Dispatch Section

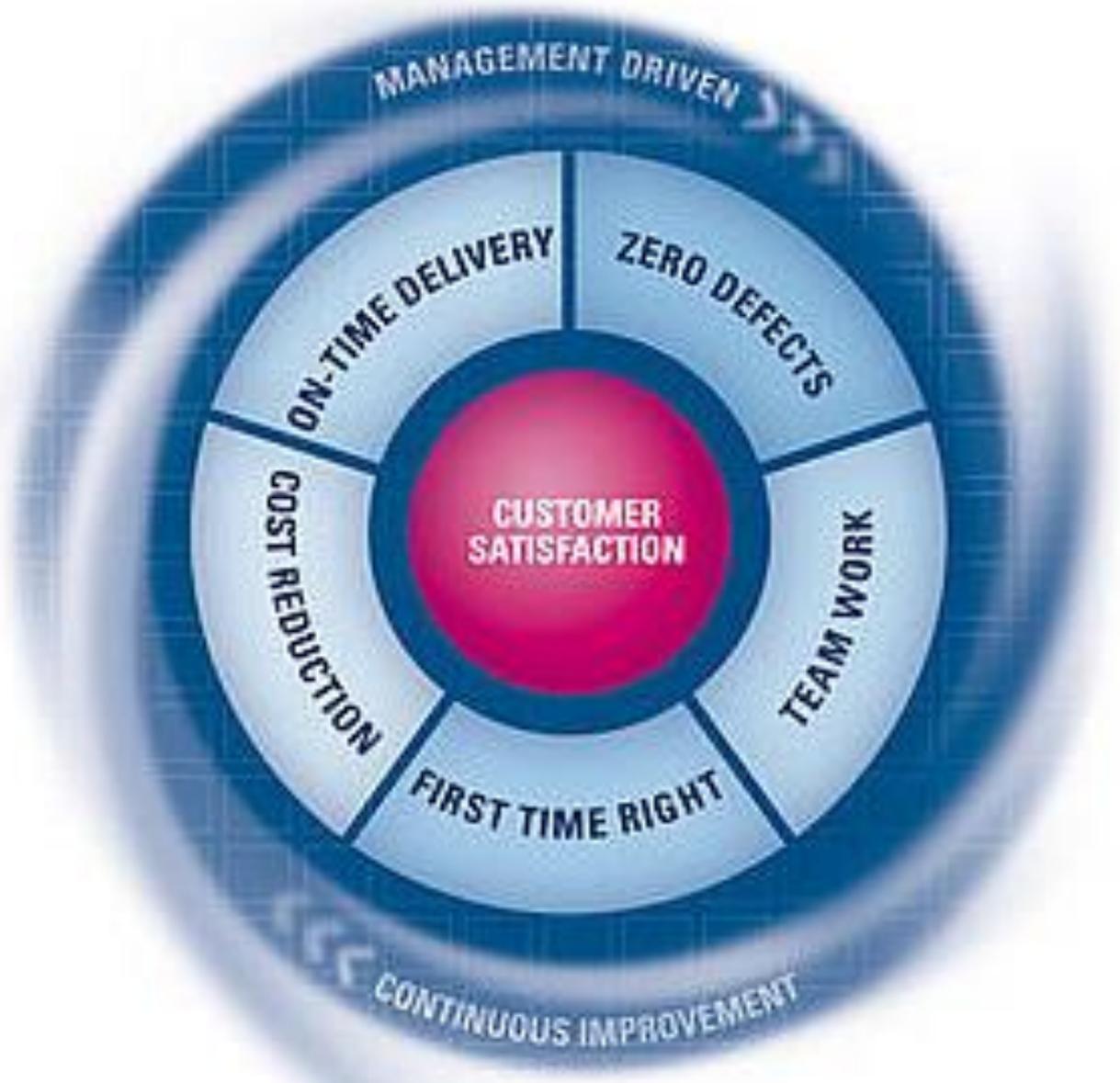




GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# QUALITY POLICY STATEMENT





	QUALITY MANAGEMENT SYSTEM MANUAL	Doc. Ref. No.	GALEX - QSM
		Issue No./ Date	01/07 <sup>th</sup> AUG 2013
	QUALITY POLICY	Rev. No./ Date	01/ 20 <sup>th</sup> January 2016
		Section 05(standalone doc.) Page 1 of 1	

## QUALITY POLICY

Qatar Aluminium Extrusion Company is an Industrial Manufacturing Organization producing aluminium extruded profiles on different finishes which is based up on a philosophy of consistent premium quality & prompt delivery to the customer.

It is the Quality Policy of the Organization to:

- Produce all products as per customer requirements, applicable legal requirements & in a manner following the National / International standard methods.
- Ensure On-time Product delivery as per agreed schedule with the customer.
- Establish, Implement, Document & Maintain a Quality Management System suitable to the Company's mode of operation & based upon the most current ISO 9001 requirements.
- Review & continually improve the effectiveness of our Quality Management System.

Yousef Al Yaconb  
General Manager



# EXTRUSION QUALITY ASSURANCE



## QUALITY ASSURANCE INSPECTION PROCEDURE:

Quality of Aluminium has tremendous importance of its aesthetic appearance of extrusion surface, dimension, shape and strength criteria. QA inspector is responsible for keeping the surface quality standard of extrusion during the production by checking quality.

- Provided sample has to check at the beginning of every new shape and confirm the dimensions shape and surface quality. Cross checking to be done until the end of extrusion.
- Ensure that all visible surface (as marked in section drawing) must have a clean defect free surface after a light and transverse rub, made by fine wire brush.
- Then, make assessment of surface quality as per requirement of customer.

### EXTRUSION DIMENSIONS TOLERANCE STANDARDS:

- **BS EN 12020 – 2:2008 Aluminium and aluminium alloys extruded precision profiles in alloys EN AW – 6060, EN AW – 6063 and EN AW - 6082. Tolerances on dimensions and form.**
- **BS EN 12020 – 2 is the European standard that specifies tolerances on dimensions and form of extruded precision profiles, in alloys EN AW – 6060, EN AW 6063 and EN AW 6082 manufactured with and without a thermal barrier. It applies to extruded products supplied without further surface treatment. Precision profiles covered in this standard are distinguished from extruded profiles for general applications covered in BS EN 755 – 9 by the following characteristics:**
  - They are mainly for architectural applications.
  - They meet more stringent requirements regarding the surface condition of visible surfaces.
  - The maximum diameter of the circumscribing circle CD is 200 mm.
  - They are made to closer tolerances on dimensions and form.

### QA TESTING PROCEDURE:

QA. Inspector is responsible and to confirm the acceptance of the hardness of an aged load by checking regularly after age hardening treatment and no-ageing load.

- Webster test:

- Check four to six profiles from each basket at both ends.
- Ensure that the testing instrument is properly clamped the tester should be held still while taking the readings as twisting or other movement during test will result in untrue readings.
- Instrument shall be compared with standard specimen before checking the every oven load.



- **Tensile test:** Extruded profile will be checked for UTS, Proof Stress & Elongation will be checked as per standard BS EN 755





QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# POWDER COATING QUALITY ASSURANCE

## POWDER COATING IN-PROCESS QUALITY INSPECTION:

- **Appearance test:** The coating on the significant surface must not have scratches through to the base metal. When the coating on the significant surface is viewed at an oblique angle of about  $60^{\circ}$  to the upper surface, none of the defects listed below must not be visible from a distance of 3 meters: excessive roughness, runs, blisters, inclusion, craters, dull spots, pin holes, pits, scratches or any other unacceptable flaws. The coating must be of even colour and gloss with good coverage.

When viewed on site, these criteria must be fulfilled as follows:

- a) For outdoor application: Viewed at a distance of 5 mtrs.
- b) For indoor application: Viewed at a distance of 3 mtrs.



Sophisticated Lab Testing for Powder Coating



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

## Powder Coating Quality cont...

- **Coating thickness test (EN ISO 2360):** Coating thickness test shall be done by as per customer requirement. Result will be recorded in the final inspection report file.
- **Gloss test (EN ISO 2813):** Gloss test will be conducted on 2 to 5 profiles randomly for the each batch and shade, by the gloss master 60 degree. Results will be recorded in the final inspection report file.



Gloss Meter

- **Adhesion test (EN ISO 2409):** Carry out the adhesion test using cross hatch cutter with 2mm spacing, branded adhesive tapes will be placed over the cut lines and rub on the tape finally remove the tape at 90°. Result will be recorded in final inspection report file.
- **Indentation test (EN ISO 2815):** Subject indentation load above the sample panel, and measure the length using microscope and find out BH resistance using as per indenter table. Result will be recorded in the final inspection report file.
- **Polymerization test:** Saturate a swab of cotton wool with xylene and lightly back and forth about 50 times in each direction over the part of the specimen to be tested. Wait for the 30 min, assess the polymerization quality as follows: Result will be recorded in the final inspection report file.

The Polymerization quality shall be satisfactory if,

- Loss of gloss level is less than 5%.
- No perceptible change is noticed and part cannot be scratched with a finger nail.
- Consider the quality of as Polymerization unsatisfactory if,
  - ❖ The coating is very dull and quite soft.
  - ❖ The coating is soft and can be scratched with finer nail.



Impact Test

- **Bend test(EN ISO 1519):** Subjected the sample panel from each batch of components to be bend test around 5 mm mandrel and record the result for each colour shade. Result will be recorded in the final inspection report file.



**Metric Mandrel (Bend Test)**

- **Impact test(EN ISO 6272ASTMD 2794):** Subjected test panel to impact test with an impact punch diameter of 15.9 mm and apply energy of 2.5 N-m. Apply branded tape of 20 mm wide over area deformation by pressing down firmly against coating to eliminate voids and air pockets. Sharply pull the tape off at a right angle to the plane of the surface being tested. The coating must not crack and chip off. Result will be recorded in the final inspection report file.

- **Cupping test (EN ISO 1520):** Test the sample panel from each batch of components to be bend test around 5 mm mandrel and record the result for each color shade. Result will be recorded in the final inspection report file.



[Cupping Tester 1620 DGETEL](#)



[Boiling Water Tester](#)

- **Boiling water test:** Immerse the test panel in the demineralized boiling water for the 2 hour. Remove the sample and allow it cool down to room temperature. Apply suitable adhesion tape on the surface, ensure no air trap. Remove the tape after one minute at an angle of  $45^{\circ}$  with a sharp even pull. Consider the test as satisfactory if there is no detachment of the surface layer. Result will be recorded in the final inspection report file.

- **Machu test**: Immerse the profile cut piece in the Machu solution (DI water) by cross cut 1 mm width incision. The test will be carried out for 48 hour and result will be recorded in the final inspection report file.



Machu Test

- **Colour uniformity**: Carry the test using the stander sample. Where compare this to with the running colour sample if it is match then test will satisfactory. Result will be recorded in the final inspection report file.



QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

## QALEX CRIMPING MACHINE



- A device used to conjoin 2 pieces of profiles by deforming one or both to hold each other





GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# PROFILE MEASURING TECHNOLOGY



## ASCONA

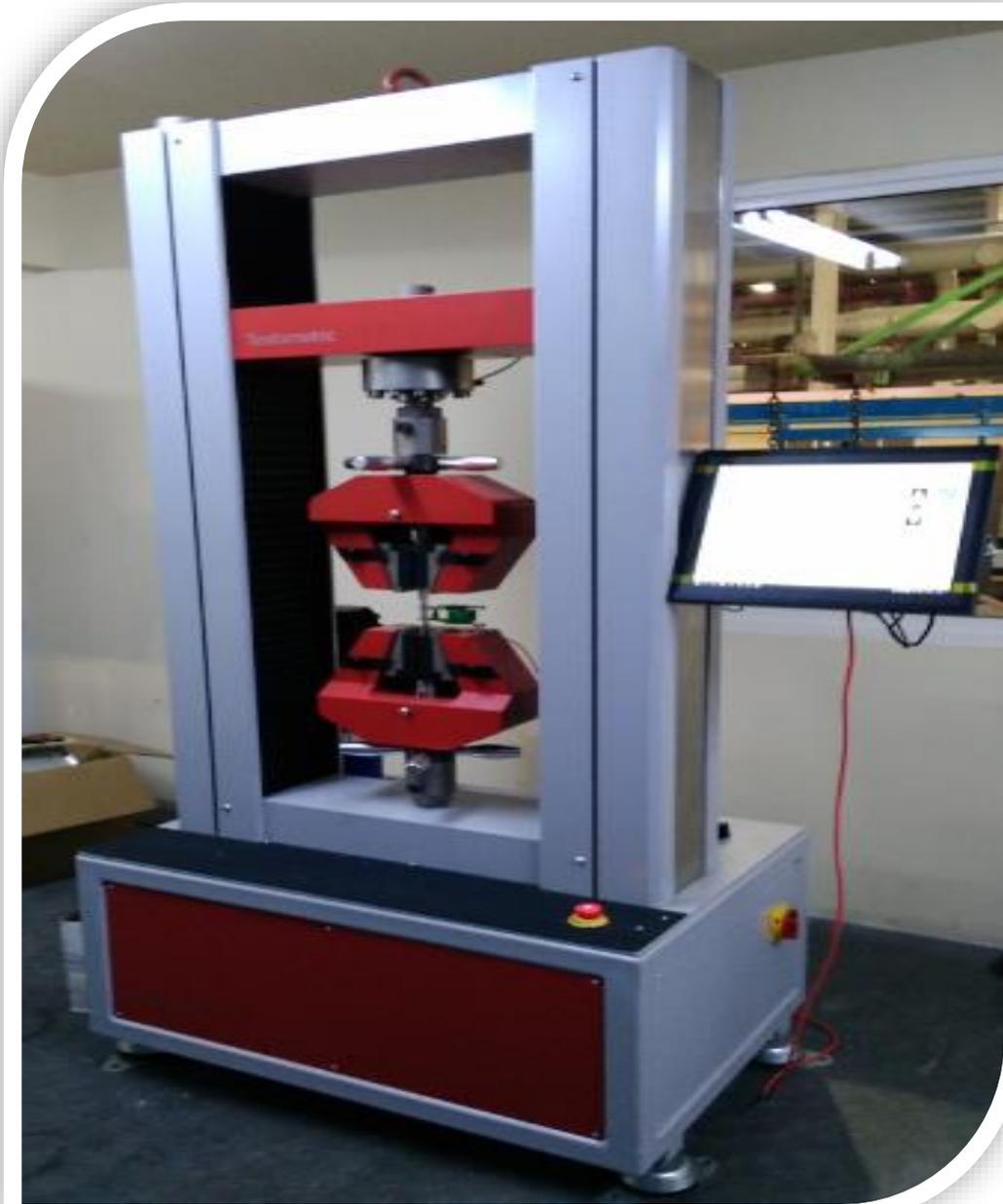
- A profile measuring technology to achieve an accurate measurement within 2-5 seconds



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# UNIVERSAL TESTING MACHINE



## UTM

- A universal testing machine, used to test the tensile strength and compressive strength of materials

## SOURCE OF RAW MATERIALS



### ALUMINIUM LOGS:

- Architectural Alloys i.e. 6060, 6063 & 6005.
- Structural Alloys i.e. 6061 & 6082.
- Other 6000 series alloys on availability.



## ALUMINIUM EXTRUSION DIE & TOOLINGS

HAS BEEN OUT SOURCED FROM MANY SUPPLIERS ACROSS EUROPEAN COUNTRIES:

- ALUTOOL, UK.
- EROGA, UK.
- ELITE, UK.
- EKSENAL, TURKEY.

..... Many more.

## POWDER SUPPLIERS (USED IN THE POWDER COATING LINE)



pulver

Pulverized Solutions



Powder Coating available in many RAL Colours.

# ISO CERTIFICATE



QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

**intertek**  
Total Quality. Assured.

## CERTIFICATE OF REGISTRATION

This is to certify that the management system of:

### QATAR ALUMINIUM EXTRUSION COMPANY

Main Site: New Industrial Area, Area No.81, Gate No.132, Street No. 12,  
Pink Zone, P.O.BOX201698, Doha, Qatar

Additional Site: QATAR ALUMINIUM EXTRUSION COMPANY, Zone- 92,  
Street - 709 , Building No. - 11, P.O. Box-201698, Messieed Light  
Industrial Area, Qatar

has been registered by Intertek as conforming to the requirements of:

### ISO 9001:2015

The management system is applicable to:

Manufacturing and Supply of Aluminium Extruded Profiles in different  
finishes (Mill Finish, Anodizing, Powder coating) for Architectural and  
Industrial Application.

Certificate Number:  
0111973

Initial Certification Date:  
07 June 2018

Date of Certification Decision:  
27 March 2021

Issuing Date:  
27 March 2021

Valid Until:  
06 June 2024



Intertek



**Calin Moldovean**  
President, Business Assurance

Intertek Certification Limited, 10A Victory Park,  
Victory Road, Derby DE24 8ZF, United Kingdom

Intertek Certification Limited is a UKAS  
accredited body under schedule of  
accreditation no. 014.



In the issuance of this certificate, Intertek assumes no liability to any party other than to the Client, and then only in accordance with the agreed upon Certification Agreement. This certificate's validity is subject to the organization maintaining their system in accordance with Intertek's requirements for systems certification. Validity may be confirmed via email at [certificate.validation@intertek.com](mailto:certificate.validation@intertek.com) or by scanning the code to the right with a smartphone. The certificate remains the property of Intertek, to whom it must be returned upon request.



# ISO CERTIFICATE



QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

intertek  
Total Quality. Assured.

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### QATAR ALUMINIUM EXTRUSION COMPANY

Main Site: New Industrial Area, Area No.81, Gate No.132, Street No. 12,  
Pink Zone, P.O.BOX201698, Doha, Qatar

Additional Site: QATAR ALUMINIUM EXTRUSION COMPANY, Zone- 92,  
Street - 709 , Building No. - 11, P.O. Box-201698, Mesaieed Light  
Industrial Area, Qatar

has been registered by Intertek as conforming to the requirements of:

### ISO 14001:2015

The management system is applicable to:

Manufacturing and Supply of Aluminium Extruded Profiles in different  
finishes (Mill Finish, Anodizing, Powder coating) for Architectural and  
Industrial Application.

Certificate Number:  
0111974

Initial Certification Date:  
07 June 2018

Date of Certification Decision:  
27 March 2021

Issuing Date:  
27 March 2021

Valid Until:  
06 June 2024



Intertek



Calin Moldovean  
President, Business Assurance

Intertek Certification Limited, 1DA Victory Park,  
Victory Road, Derby DE24 8ZF, United Kingdom

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# ISO CERTIFICATE



QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

intertek  
Total Quality. Assured.

## CERTIFICATE OF REGISTRATION

This is to certify that the management system of:

### QATAR ALUMINIUM EXTRUSION COMPANY

Main Site: New Industrial Area, Area No.81, Gate No.132, Street No. 12,  
Pink Zone, P.O.BOX201698, Doha, Qatar

Additional Site: QATAR ALUMINIUM EXTRUSION COMPANY, Zone- 92,  
Street - 709 , Building No. - 11, P.O. Box-201698, Mesaieed Light  
Industrial Area, Qatar

has been registered by Intertek as conforming to the requirements of:

### ISO 45001:2018

Certified to OHSAS 18001:2007 from 07.06.2018 to 19.03.2021

The management system is applicable to:

Manufacturing and Supply of Aluminium Extruded Profiles in different  
finishes (Mill Finish, Anodizing, Powder coating) for Architectural and  
Industrial Application.

Certificate Number:  
0111976

Initial Certification Date:  
07 June 2018

Date of Certification Decision:  
27 March 2021

Issuing Date:  
27 March 2021

Valid Until:  
06 June 2024



Intertek



**Calin Moldoveanu**  
President, Business Assurance

Intertek Certification Limited, 3DA Victory Park,  
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Quali Middle East Association

## MEMBERSHIP CERTIFICATION

This is to certify that

**QATAR ALUMINIUM EXTRUSION CO.**

P.O. BOX 201698, DOHA, QATAR

*Membership Ref.: A031*

is a member of the Quali Middle East Association and is a signatory to the policies and procedures related to the membership of the Association.

**Period of validity of the certificate: until 31.12.2023**

Dubai, 1 January 2023

**QUALI MIDDLE EAST ASSOCIATION**



Faizur Rahman  
General Secretary



Mailing address: Quali Middle East Association  
c/o Dubai Association Centre, Office 207 (16), Level 2  
Building 2 at One Central, Dubai World Trade Centre  
Dubai, United Arab Emirates

P.O. Box 23070, Dubai-UAE  
Phone: +971 4 516 3052-3  
E-Mail: admin@qualimiddleeast.com  
Internet: www.qualimiddleeast.com

QMEA License No: 225591 issued by Dubai Chamber of Commerce & Industry



## CERTIFICATE

for a COATING APPLICATOR



SEASIDE

hereby authorizes

**QATAR ALUMINIUM EXTRUSION COMPANY**  
Street No 12, Zone No 81, Building No. 132, Pink Zone  
New Industrial Area, P.O. Box 201698  
Doha  
Qatar

to use the quality label in conformity with the  
QUALICOAT 2023 Specifications, applicable from 1 January 2023

Licence No.: 4203

Date of Granting: 10.04.2013

Valid until: 31.12.2023

Zurich, 1 January 2023

QUALICOAT

Ivo Vermeeren  
President



Pascale Bellot  
Secretary General



## Authorization to use the quality sign



ARCO Association Management AG, Zurich certifies that the company

### **QATAR ALUMINIUM EXTRUSION COMPANY**

New Industrial Area, Area No. 81, Street No 12  
Gate No. 132, Pink Zone, P.O. Box 201698  
QA – 0000 Doha

### **Licence number: 3801**

is authorized to use the quality sign which is shown above, according to the regulations for the use of the quality label for ARCHITECTURAL ANODIZING as described in the current edition of the Specifications for the QUALANOD quality label for sulfuric acid-based anodizing of aluminium (Edition 01.07.2022). Architectural anodizing is one of the four types of anodizing covered by the Specifications.

Date of issue of the licence: 19.09.2018  
Period of validity of the licence: until 31.12.2023  
Date of issue of the certificate: Zurich, 14 December 2022

#### CERTIFICATION BODY

Sergio Marchionni  
General Secretary  
ARCO Association Management AG



Mailing address:  
ARCO Association Management AG  
P.O. Box, CH-8027 Zurich

Domicile:  
ARCO Association Management AG  
Dept. QUALANOD  
Todistrasse 42, CH-8002 Zurich

Website of label: [www.qualanod.net](http://www.qualanod.net)  
E-Mail: [qualanod@arco.swiss](mailto:qualanod@arco.swiss) // Phone: +41 (0)43 305 09 77 / 81



## COMPLIANCE DOCUMENT

**This compliance Document is issued to:**

Qatar Aluminium Extrusion Company  
P.O. Box 201698, New Industrial Area, Area No. 81, Gate No. 132,  
Street No. 12, Pink Zone, Doha, Qatar  
**For**

Product : Aluminum Extruded Profiles in different finishes

Model No. : (Mill finish, Anodizing, Powder Coating)

Test Standards : EN 15088:2005, EN 573-3:2013

Test Report date : 1<sup>th</sup> of July 2022

A sample of subject product was tested to the requirements of Directive of Construction Products 89/106/EEC Regulation No 305/2011 and the test results comply with the requirements. Based on declaration by manufacturer, multiple models are included under the same machine's name.

After preparation of the necessary technical documentation as well as the declaration of conformity CE marking can be affixed on the product.

The document holder is responsible for the consistent manufacturing of the product in compliance with the test sample submitted to us

  
President



Accredited Certification

ISO 9001:2015 CERTIFIED



# CE – CONFIRMITY



QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



## Certificate of conformity

# CE

This is to Certify that the Product

### Aluminum Extruded Profiles

Type & Model: Aluminum Extruded Profiles in different finishes  
(Mill finish, Anodizing, Powder Coating)

Manufactured by

## Qatar Aluminium Extrusion Company

P.O. Box 201698, New Industrial Area, Area No. 81, Gate No. 132, Street No. 12, Pink Zone, Doha, Qatar

Has been independently assessed and is compliant  
With the requirements of

Directive of Construction Products 89/106/EEC Regulation No 305/2011

Standards Applied: EN 15088:2005, EN 573-3:2013

A technical documentation is completely available. For the compilation of all technical documents is authorized

Certificate No: CE890-22  
Issue Date: 06 July 2022  
Expiry Date: 04 July 2025

  
President





www.eurocert.gr

## CERTIFICATE

of Conformity of the Factory  
Production Control

Certificate No.: 1128-CPR-0148

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction products:

COATED & UNCOATED ALUMINIUM EXTRUDED PROFILES AND COATED & UNCOATED ALUMINIUM PRECISION PROFILES

PRODUCT	GENERAL PROVISIONS / ASSESSMENT AND TEST METHODS	REQUIREMENTS FOR SPECIFIC PROPERTIES (REFERENCED IN PRODUCT STANDARDS)	
		MECHANICAL PROPERTIES	TOLERANCES
EXTRUDED PROFILES	EN 755-1	EN 755-2	EN 755-9
PRECISION PROFILE	EN 12020-1	EN 755-2	EN 12020-2

TABLE 1 – REQUIREMENTS AND GENERAL PROVISIONS " EN 15088-2005"

Placed on the market under the name or trade mark of:

« QATAR ALUMINIUM EXTRUSION COMPANY »

New Industrial Area Street No 12, Plot No 8101 and 8102, Pink Zone, Doha, Qatar

and produced in the manufacturing plant:

New Industrial Area Street No 12, Plot No 8101 and 8102, Pink Zone, Doha, Qatar

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standards:

EN 15088 : 2005

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 2020-02-06 and will remain valid until 2023-02-06 as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the Notified Factory Production Control Certification Body

Date of 1<sup>st</sup> issue: 2020-02-06

For the Notified Body

Briskolas George  
Managing Director



The validity of this certificate is subject to annual surveillances.  
Check the validity of the certificate from our website using the password **56DK4u5T**  
Lack of fulfillment of the conditions set out in the CPR.0148 contract may render this certificate invalid.



Product Certification  
CERT.No.21

89, Chiois & Lykovriseos str., 144/52, Metamorfoosi - Greece

T +30 210 62.52.495, 30 210 62.53.927, F +30 210 62.03.018, en info@eurocert.gr

AN13.27/102 (v) 25-07-2018



We hereby certify

that

*Qatar Aluminium Extrusion Company*  
*Doha, Qatar*

is an Associate Member of  
Gulf Aluminium Council

Effective from 1<sup>st</sup> of January 2013



Mahfoud Dajani  
Secretary-General



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# CERTIFICATE OF QUALITY

TECHNOFORM

## CERTIFICATE OF QUALITY

This is to certify that

**Qatar Aluminium Extrusion Co.**

fulfils the requirements set by Technoform in the assembly of quality Thermal Break Systems.  
The aforementioned company possesses adequate technical know-how, and uses only genuine  
polyamide strips made of PA66/GF25, in compliance with Technoform's standards.

  
TECHNOFORM MEIA  
Managing Director

Certified till April, 2023



# CERTIFICATE OF APPROVAL



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



## QATAR ALUMINIUM EXTRUSION CO.

Fulfills the requirements of the quality management of  
Pulver Architectural Powder Coatings Standards  
pre-treatment and the application procedures.

Hakan AKBAL  
EXPORT MANAGER

pulver



Date  
01/01/2023  
Certificate valid for  
1 year from date above

# CERTIFICATE OF APPROVAL



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



AkzoNobel

## Interpon D Approved Applicator

### Interpon D1000 Series

**Qatar Aluminium Extrusion Co**  
P.O. Box 201698, New Ind Area, Doha  
**QATAR**

Has fulfilled AkzoNobel's tests and inspection regarding the pre-treatment, application, quality management standards and procedures, and complies with the requirements of the Architectural Range Approved Applicator schedule.

This certificate is effective from

**01 January 2023 to 31 December 2023**

Approved for Aluminium Alloys AA 6063

Approved for Pre-treatment Type Chrome-free

António Balsinha  
Business Manager  
Powder Coatings – Middle East

Date: 31/12/2022

Certification number N° QAT03D1

AkzoNobel U.A.E. Paints L.L.C.

# CERTIFICATE OF APPROVAL



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



AkzoNobel

Interpon D Approved Applicator

## Interpon D2000 Series

**Qatar Aluminium Extrusion Co**  
P.O. Box 201698, New Ind Area, Doha  
**QATAR**

Has fulfilled AkzoNobel's tests and inspection regarding the pre-treatment, application, quality management standards and procedures, and complies with the requirements of the Architectural Range Approved Applicator schedule.

This certificate is effective from

**01 January 2023 to 31 December 2023**

Approved for Aluminium Alloys AA 6083

Approved for Pre-treatment Type Chrome-free

António Balsinha  
Business Manager  
Powder Coatings – Middle East

Date: 31/12/2022

Certification number N° QAT03D2

AkzoNobel U.A.E. Paints L.L.C.

# CERTIFICATE OF APPROVAL



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



AkzoNobel

Interpon D Approved Applicator

## Interpon D3000 Series

**Qatar Aluminium Extrusion Co**  
P.O. Box 201698, New Ind Area, Doha  
**QATAR**

Has fulfilled AkzoNobel's tests and inspection regarding the pre-treatment, application, quality management standards and procedures, and complies with the requirements of the Architectural Range Approved Applicator schedule.

This certificate is effective from

**27 April 2021 to 26 April 2022**

Approved for Aluminium Alloys AA 6063

Approved for Pre-treatment Type Chrome-free

**António Balsinha**  
Business Manager  
Powder Coatings – Middle East

Date: 23/04/2021

Certification number N° QAT03D3

AkzoNobel U.A.E. Paints L.L.C.



## *Certificate of Approval*

**Qatar Aluminium Extrusion Co.**

is certified as an **Approved Applicator** to coat

**Jotun Facade**

a product from **Jotun Powder Coatings**

This Company fulfils the requirements set by Jotun Powder Coatings for pre-treatment and application of powder coatings. These include having the necessary equipment, process controls and technical knowledge to comply with Jotun Powder Coatings' standards.



**January 01, 2021**

(Certificate valid for one year from date above)

Authorised Signatory  
**Jotun Powder Coatings UAE (LLC)**



## *Certificate of Approval*

**Qatar Aluminium Extrusion Co.**

is certified as an **Approved Applicator** to coat

**Jotun Durasol**

a product from **Jotun Powder Coatings**

This Company fulfils the requirements set by Jotun Powder Coatings for pre-treatment and application of powder coatings. These include having the necessary equipment, process controls and technical knowledge to comply with Jotun Powder Coatings' standards.



**January 01, 2021**

(Certificate valid for one year from date above)

Authorised Signatory  
**Jotun Powder Coatings UAE (LLC)**

# CERTIFICATE OF APPROVAL



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



## Certificate of Approval

**Qatar Aluminium Extrusion Co.**

is certified as an **Approved Applicator** to coat

**Jotun Super Durable**

a product from Jotun Powder Coatings

This Company fulfils the requirements set by Jotun Powder Coatings for pre-treatment and application of powder coatings. These include having the necessary equipment, process controls and technical knowledge to comply with Jotun Powder Coatings' standards.



**January 01, 2021**

(Certificate valid for one year from date above)

Authorised Signatory  
**Jotun Powder Coatings UAE (LLC)**

# LEED MEMBERSHIPS



الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



SILVER

## QATAR ALUMINIUM EXTRUSION CO.

USGBC MEMBER SINCE NOV 15, 2020

is an active member of the U.S. Green Building Council, the foremost coalition of leaders working to transform the way buildings and communities are designed, built and operated. Our vision is that buildings and communities will regenerate and sustain the health and vitality of all life within a generation.

This membership was awarded on Nov 15, 2020.

MAHESH RAMANUJAM  
President & CEO



## QALEX SAFETY POLICY

We believe that businesses are responsible for achieving good environmental practice and operating in a sustainable manner.

We are therefore committed to reducing our environmental impact and continually improving our environment performance as an integral and fundamental part of our business strategy and operating methods.

It is our priority to encourage our customers, suppliers and all business associates to do the same. Not only is this sound commercial sense for all, it is also a matter of delivering on our duty of care towards future generations.

### **Our Policy is to:**

- o Wholly support and comply with or exceed the requirements of current environmental legislation and codes of practice.
- o Minimize our waste and then re-use or recycle as much of it as possible.
- o Minimize energy and water usage in our buildings and processes in order to conserve supplies and minimize our consumption of natural resources, especially where they are non-renewable.
- o Apply the principles of continuous improvement in respect of air, water, noise and light pollution from our premises and reduce any impacts from our operations on the environment and local community.
- o As far as possible purchase products and services that do the least damage to the environment and encourage others to do the same.
- o Assess the environmental impact of any new processes or products we intend to introduce in advance.
- o Ensure that all employees understand our environmental policy and conforms to the high standards it requires.
- o Address complaints about any breach of our Environmental Policy promptly and to the satisfaction of all concerned.
- o Update our Environmental Policy annually in consultation with staff, associates and customers.

**YOUSSEF AL YACOUB**  
General Manager

# ENVIRONMENTAL POLICY STATEMENT

## ENVIRONMENTAL POLICY STATEMENT

QALEX is committed to protecting the health and safety of all persons in the workspace including employees, suppliers, customers and visitors. QALEX demonstrates this commitment through its SAFETY MANAGEMENT Program that is integrated with organizational activities related to our equipment, products, services and our people.

QALEX employees, suppliers, customers and visitors have a duty to care, including the responsibility to work safely to all reasonable means for their own safety, to consider the safety of other people who maybe affected by their action and to inform officers of near miss accidents/incidents, unsafe acts or conditions.

QALEX will take all reasonable and practical steps to improve work safety conditions and will strive to uphold its safety values, knowledge and integrity in order to achieve its objective of ZERO MANHOURS LOST.

QALEX further commits itself to:

- Comply with all applicable laws, regulations and standards set forth by authorities.
- Provide safe plant and equipment for extruded aluminium profile production works.
- Implement programs which are relevant and suitable for the organization as well as identify and promote continuous improvement in its safety performance.
- Ensure that all company officers to be directly responsible and accountable for safety and welfare of their employees and provide adequate resources to assist officers in this cause.
- Provide appropriate and relevant Safety Training to all employees.
- Maintain policies, procedures, information, training, recognition practices and organizational structure to effectively communicate safe practices.
- Establish a clear safety target and objective on an annual basis to improve safety awareness in the workplace.
- Disseminate safety information to all employees as part of each business consultation process.
- Maintain positive culture by encouraging active participation, consultation and cooperation of all employees, suppliers, customers and visitors in the development of measures to improve safety at work.
- Provide feedback mechanism to ensure all safety concerns are addressed.
- Respond and investigate all incidents. Ensure injured employees are returned to their work at earliest opportunity through equitable claims and rehabilitation practices.
- QALEX will implement and maintain these programs inclusive of standards, policies and procedures. These standards will be monitored regularly to ensure their integrity and effectiveness to facilitate continuous improvement. It will be ensured that these programs are understood and adhered to as adherence to these programs will be pre-requisite for continued employment.

**YOUSSEF AL YACCOUB**  
General Manager





## IMS POLICY



Qatar Aluminium Extrusion Company (QALEX) is an Industrial Manufacturing Organization producing aluminium extruded profiles on different finishes which is based up on a philosophy of consistent premium quality & prompt delivery to the customer. We envision ourselves to be the leading aluminium extruder, as a symbol of trust and quality & be the supplier of first choice to all our customers by ensuring fulfillment of needs and expectations of customers, following safe and good work practices and by reducing the environmental impacts due to our processes.

Qatar Aluminium Extrusion Company (QALEX) is committed to continually improve the effectiveness of integrated management system by fulfilling the following requirements,

- Consistently provide quality products with high reliability and ensure on time delivery that meets customer and applicable statutory, regulatory and other requirements,
- Bring the level of product quality matching to international standards
- Ensure on time technical service support to customers
- Identify Internal/External issues and Needs/expectations of the interested parties of the organization.
- Commitment to comply with all legal requirements related to the product and obligations related to the identified environmental aspects and hazards.
- Achieve process excellence in all levels of the organization, upgrade our system to ensure consistent improvement in operational performance.
- Adopt industry best safe practices and prevent injuries and ill health to all its employees
- Protect environment, Prevent pollution, optimize the resource consumption, minimize the wastage of resources , follow and apply improvement methods to have an eco-friendly environment
- Improve awareness of Integrated Management System across the organization

This policy is communicated to all employees, customers and other interested parties of Qatar Aluminium Extrusion Company (QALEX). The management requests all employees of the company that they are aware of this policy and they contribute their skills and talents to implement, maintain and continually improve the integrated management system.

Digitally signed by Yousef Al Yacoub  
Date: 2018.04.28 14:44:21 +03'00'

Yousef Al Yacoub  
GENERAL MANAGER

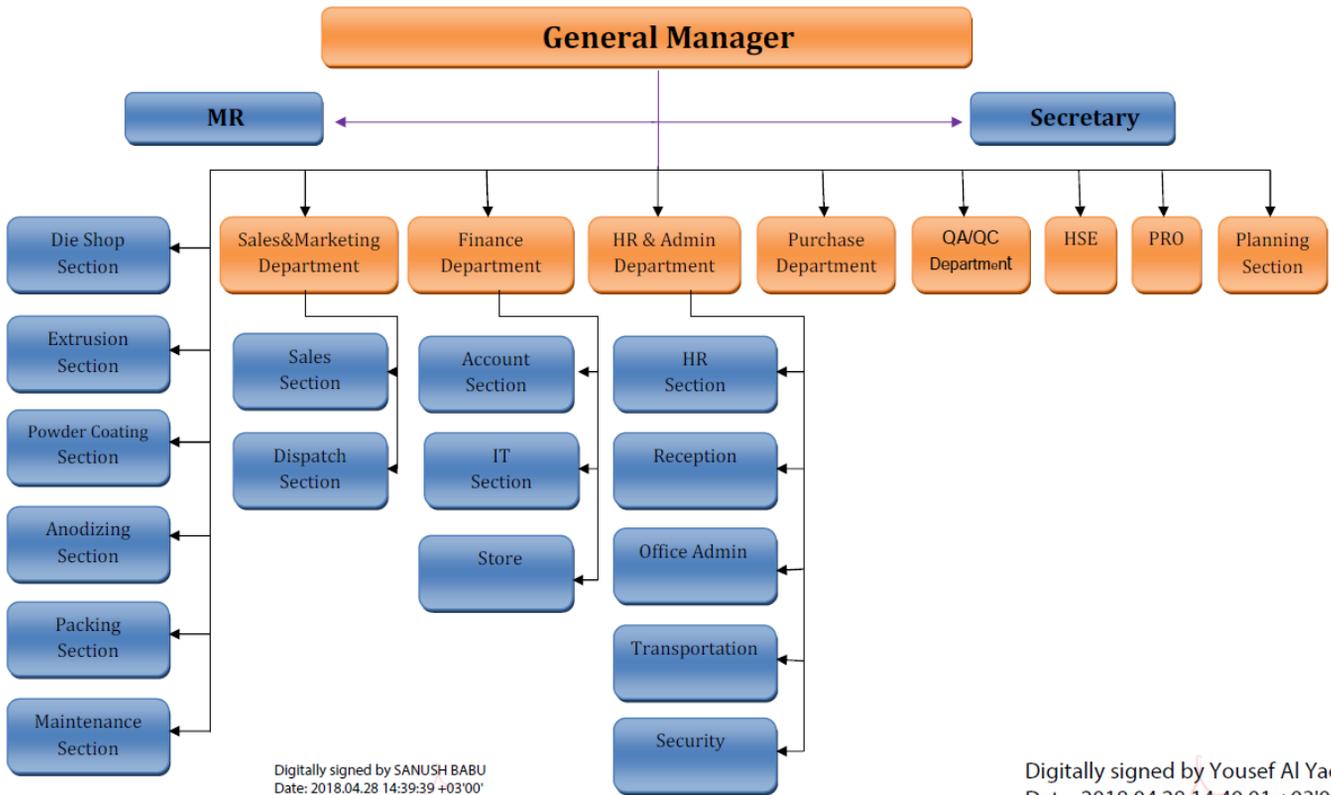


GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# ORGANIZATIONAL CHART

	Integrated Management System Manual	Doc. Ref. No.	QALEX/ANNEX/002
		Issue No. / Date	03/31 <sup>st</sup> March 2018
<b>ORGANIZATION CHART</b>		Rev. No. / Date	00/NA
			Page 1 of 1



Digitally signed by SANUSH BABU  
Date: 2018.04.28 14:39:39 +03'00'

Digitally signed by Yousef Al Yacoub  
Date: 2018.04.28 14:40:01 +03'00'

PREPARED BY:	MR .....	Date: 31/ March /2018	APPROVED BY:	GM .....
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# KEY PERSONNEL



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

Chairman	:	Mr. Abdul Rahman Al Ansari
Vice Chairman	:	Mr. Abdul Salam Abu-Issa
Board of Directors	:	Sheikh Ali Hamad Al Thani Mr. Aktham Al Baqali Dr. Hazim Al Kadi Dr. Adnan Steitieh Mr. Abdul Razzaq Al Siddiqi Mr. Murad Al Ghoul Mr. Salman Al-Abdulghani Mr. Mohd. Alatiff Almana
CEO	:	Mr. Yousef Al Yacoub
Executive Assistant/Sec.	:	Ms. Rosary Claire Enabe
Finance Manager	:	Mr. P. L. Narasimhan
Sales Manager	:	Mr. Waleed Ghazaleh
Sales Executive	:	Mr. Maqbool DV
HR Head	:	Mr. Marcus Ananth
Die Shop Head	:	Mr. Waleed Ali
Anodizing Head	:	Mr. Shawkat Abu Kharamh
Quality Control Head	:	Mr. Jinka. R. Ramakrishna
Press Supervisor	:	Mr. Arnold Zagala
Planner	:	Mr. Dindo Gallardo
Powder Coating Supervisor	:	Mr. Sajesh Pilakkal
Packing Supervisor	:	Mr. Sanush Babu
Dispatch	:	Mr. Elyas
Purchase In Charge	:	Mr. Hendry J Cruze
System Administrator	:	Mr. Mujeeb VP
PRO	:	Mr. Mohammed Yassin

## PROFESSIONAL BACKGROUND OF KEY PERSONNEL

### ❖ CHAIRMAN – MR. ABDUL RAHMAN AL-ANSARI

A Prominent Qatari Business man who holds the CEO position at Qatar Industrial Manufacturing Company, a Doha stock listed company and also holds the Chairmanship of M/s. Qatar Aluminium Extrusion Company. He is handling 17 companies under QIMCO flagship at many capacities.

### ❖ BOARD OF DIRECTORS

All board of directors is from the elite layer of Qatar Industrial, Business and Financial sector with their continuous contribution towards the strategic decisions of the company.

### ❖ CEO – MR. YOUSEF AL YACOUB

Chemical Engineering background with extensive 25 years of experience in different roles of extrusion industries. He worked in different parts of GCC and was decorated the office of the General Manager in many companies.

### ❖ **FINANCE MANAGER – MR. P.L. NARASIMHAN**

Commerce Graduate with 24 years experience in the manufacturing industry. A manager by experience worked in Africa, Europe and GCC.

### ❖ **SALES MANAGER – MR. WALEED GHAZALEH**

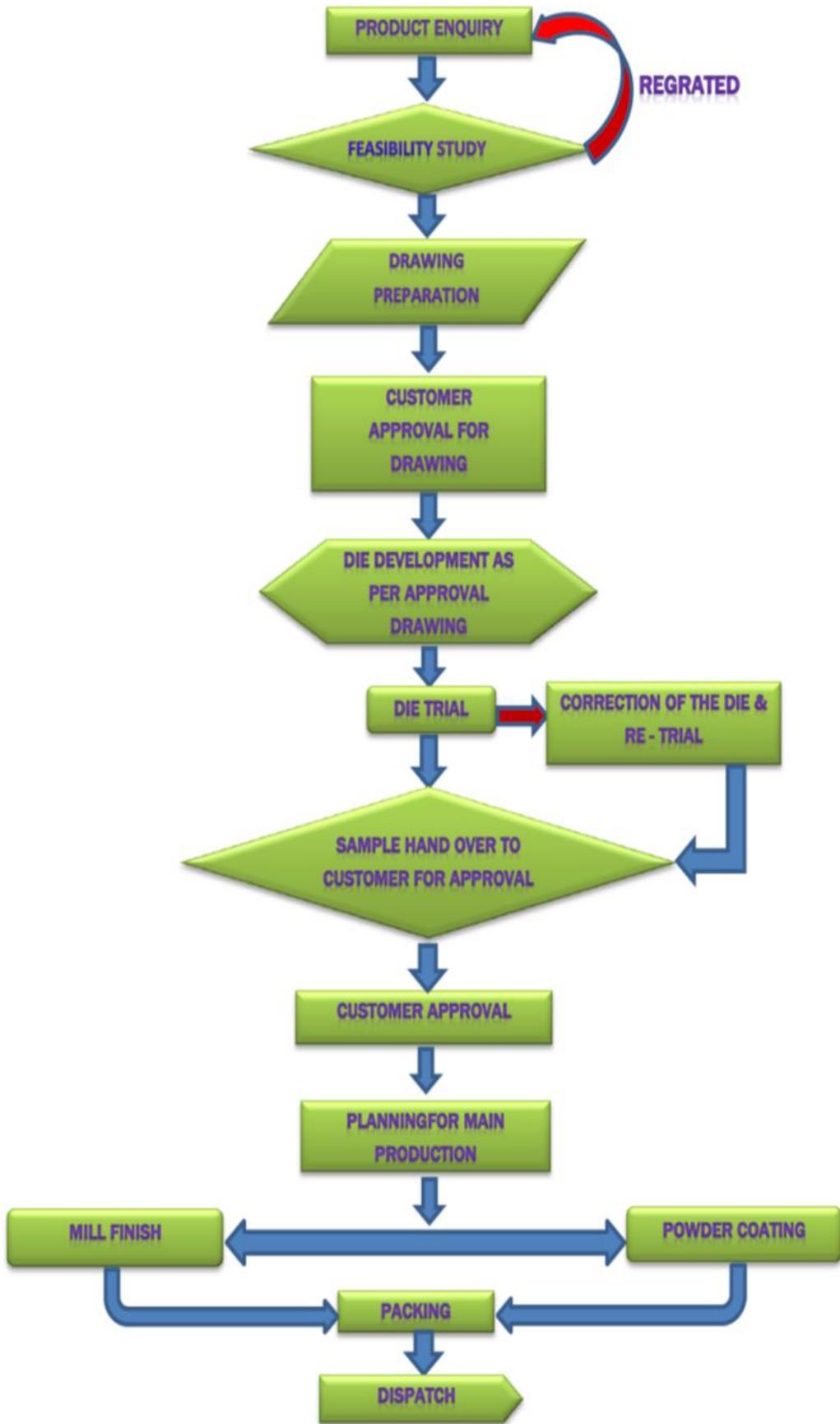
Strong background in sales and marketing for aluminium extrusion profiles and accessories, he carries a 15 years of successful track record in extruded profiles sales and marketing.

# ORDER PROCESSING FLOW CHART



GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.



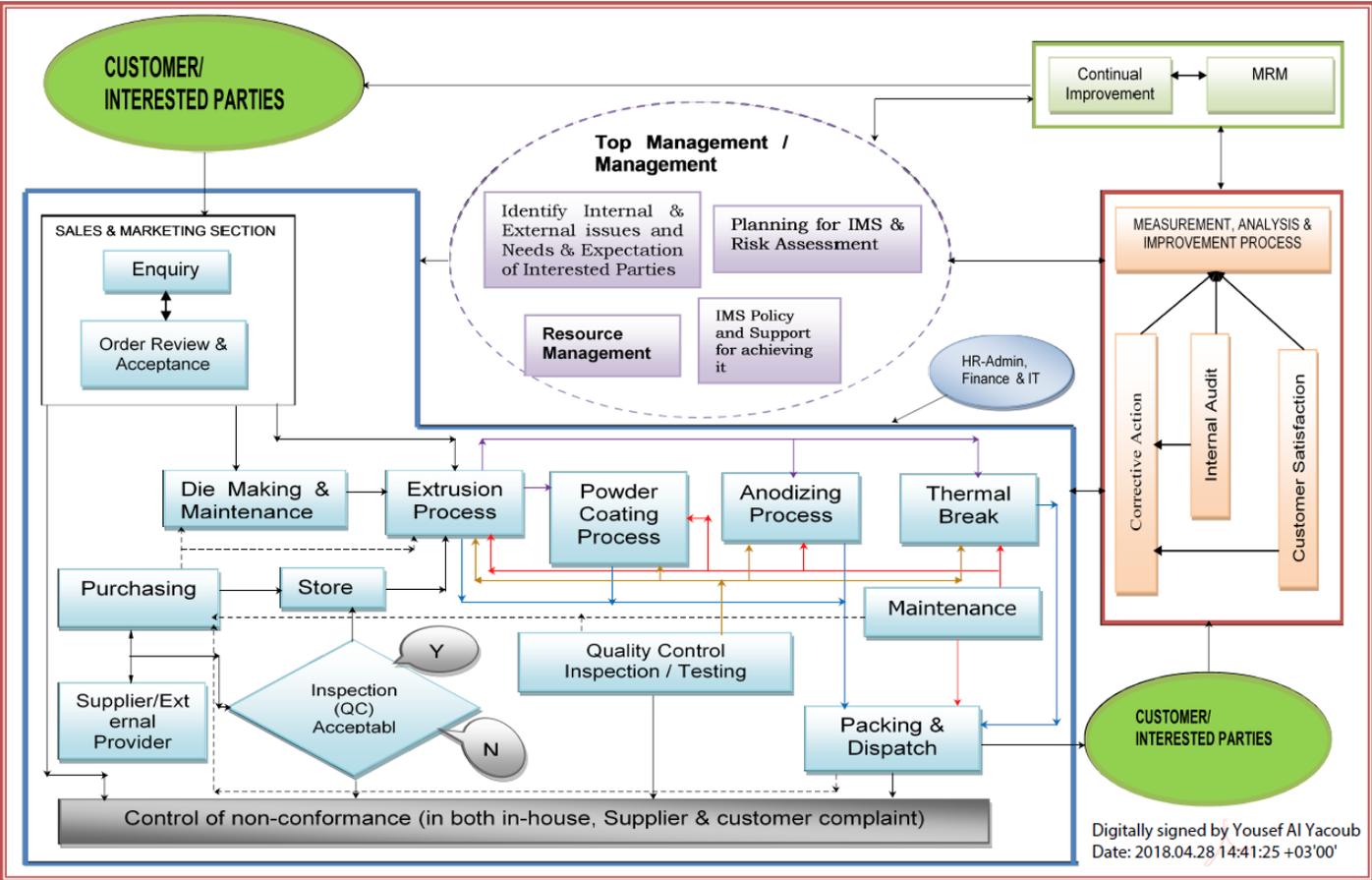
# PROCESS INTERACTION CHART



GALEX

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GATAR ALUMINIUM EXTRUSION CO.

Process Interaction Chart



# MAJOR CLIENTS - SYSTEM

# SCHÜCO



# INSTALLUX



# GULF

# MAJOR CLIENTS - FABRICATORS



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QATAR ALUMINIUM EXTRUSION CO.



# MAJOR CLIENTS - TRADERS



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QATAR ALUMINIUM EXTRUSION CO.



## Al-Andalus International

For Building Materials

P.O.Box 15112, Doha, Qatar

Street No. 8, Gate No. 90, Industrial Area.

Tel: +974-44600063/ 44600557/ 44601884/ 44602638

Fax: +974-44600065

## Al Jazeera Aluminium & Steel



## Smart Trading Company

# EVENTS PARTICIPATION



**2011 - 2018**



**2011 - 2017**



**2011**



**2012 -2018**

# EVENTS PARTICIPATION



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**2012**



**2012, 2018**



**2011 - 2018**



**2019**



**2021**

**.... AND MANY MORE....**



**QALEX**

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# PHOTO GALLERY



## RAW MATERIAL SUPPLY AGREEMENT SIGNING CEREMONY WITH QATALUM





**QALEX**

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# PHOTO GALLERY



## **BINDING AGREEMENT SIGNING FOR THE ACQUISITION OF ALU NOOR ALUMINIUM EXTRUSION FACTORY**





**GALEX**

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# PHOTO GALLERY



## SIGNING OF METACOAT'S LEASE AGREEMENT





## EXPANSION - ANODIZING PLANT AGREEMENT SIGNING WITH MONTI ENGINEERING (2016)



## EXPANSION – 2<sup>ND</sup> PRESS AGREEMENT SIGNING WITH OMAV & SMS (October 2016)



**GALEX**

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# PHOTO GALLERY



**CHAIRMAN & THE BOARD OF DIRECTORS**



**GALEX OFFICE STAFF**



**QALEX**

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# PHOTO GALLERY



## QALEX OFFICE STAFF & EMPLOYEES





QALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# ROWAD QATAR “ENTREPRENEURSHIP AWARD”

## Best Exporter 2017





GALEX

الشركة القطرية لسحب الألمنيوم  
QATAR ALUMINIUM EXTRUSION CO.

# THE BIG 5 - QATAR "SASOL - ACCESSIBLE QATAR"



## شهادة تقدير CERTIFICATE OF RECOGNITION

منحت هذه الشهادة إلى:

This certificate is awarded to:

**Qalex**

تقديرًا لنفوقهم في تحقيق درجة عالية

في سهولة الدخول لجناحهم

in recognition of achieving a high level of  
accessibility in their stand for the disabled  
community at the following exhibition

The Big 5 Qatar

  
Jennifer Stirling  
Accessibility Consultant  
Sasol



26/09/2018